# SHEET METAL \_\_\_\_\_





Sheet metal workers install build, install and repair a variety of sheet metal products ranging from ductwork for heating, ventilation and air conditioning, to the manufacture of equipment, building segments and roofing. They can work for a variety of industries, on site or in shops.

55,810 CONSTRUCTION WORKERS NEEDED BY 2030\*

\*BuildForce Canada

Contact the local union for more information on hourly pay, benefits, pensions and more.



"My work can be physically demanding and I get to be creative. I love it."



You like working with your hands and machinery.





You can visualize a finished product from a drawing.

### RESPONSIBILITIES

- Lay out, measure and mark dimensions according to drawings & templates
- Supply, install, service and repair air handing equipment, furnaces & fans
- Operate metalworking machines to cut, drill, shape or straighten sheet metal
- Fasten with bolts, screws, cement, adhesives, soldering or welding
- Install and repair sheet metal products
- Ensure installations confirm to specifications and building codes
- Manufacture and install flashing for roofing applications

### WHAT YOU'LL NEED

# **Entrance Requirements**

To potentially reduce length of apprenticeship term: Completed courses of study, related work experience or a related journeyperson certificate AND employer's recommendation.

#### **Apprenticeship Program:**

4 years, includes technical training, 1,425 hours on-the-job training, and exam. Journeyperson certificate awarded after successful completion. As an apprentice, you also earn while you learn.

# **Key Skills & Attributes** (technical training and on the job)

Strong communication skills,

- reading & numeracy
- Strong problem-solving skills
- Good physical condition & ability to lift over 25 kg
- Mechanical aptitude
- Eye-hand coordination, spatial & form perception
- Good eyesight & manual dexterity
- Ability to stand for long periods of time and work in high & noisy places

**DID YOU KNOW?** Sheet metal workers make all kinds of products using many types of metal, including galvanized steel, copper, brass, nickel, stainless steel and aluminum. They also install non-metallic materials such as fiberglass and plastic board.





